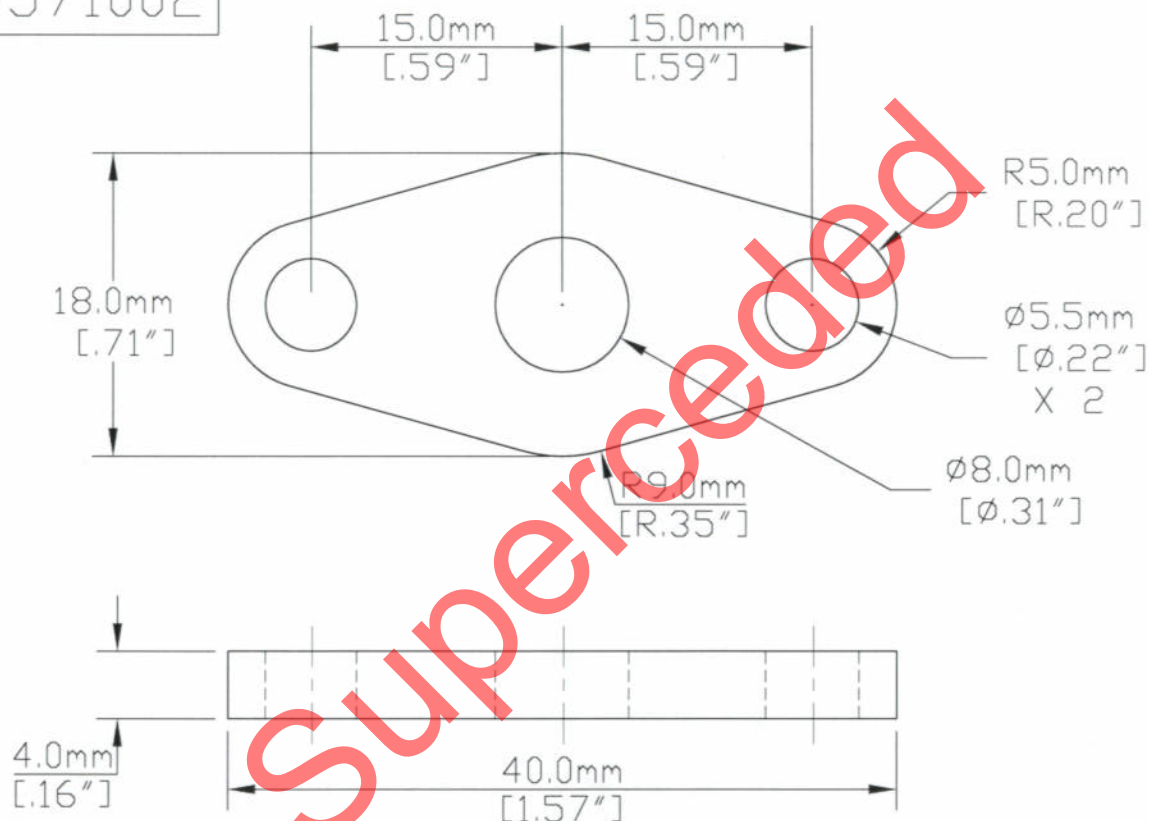


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

8819571002



FILE COPY

			DRAWN BY: COLE		<div>RB</div> RED BARN MACHINE	
			APPROVED			
			HEAT TREAT NONE			
			FINISH SPEC NONE			
			TOLERANCES ON:		TITLE BORE SCOPE GUIDE	
			DECIMALS			
			XXX ± .010 FRACTIONS ± 1/32			
			XX ± .03 ANGLES ± 5°			
			X ± .1		DWG NO. 8819571000 REV	
			UNLESS OTHERWISE SPECIFIED			
			1. BREAK ALL SHARP EDGES			
			.015 x 45° PR .015 R			
			2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS DATE 3-24-03 SHEET 1 of 2	
PART #	QTY	DESCRIPTION	USED ON MODEL			
			ARIEL			
8819571002	1	FLANGE - 4mm 304 x 18mm [3/4"] x 40mm [1 5/8"]				

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8819571001

FLARE

67.5mm
[2.66"]

144.0mm
[5.67"]

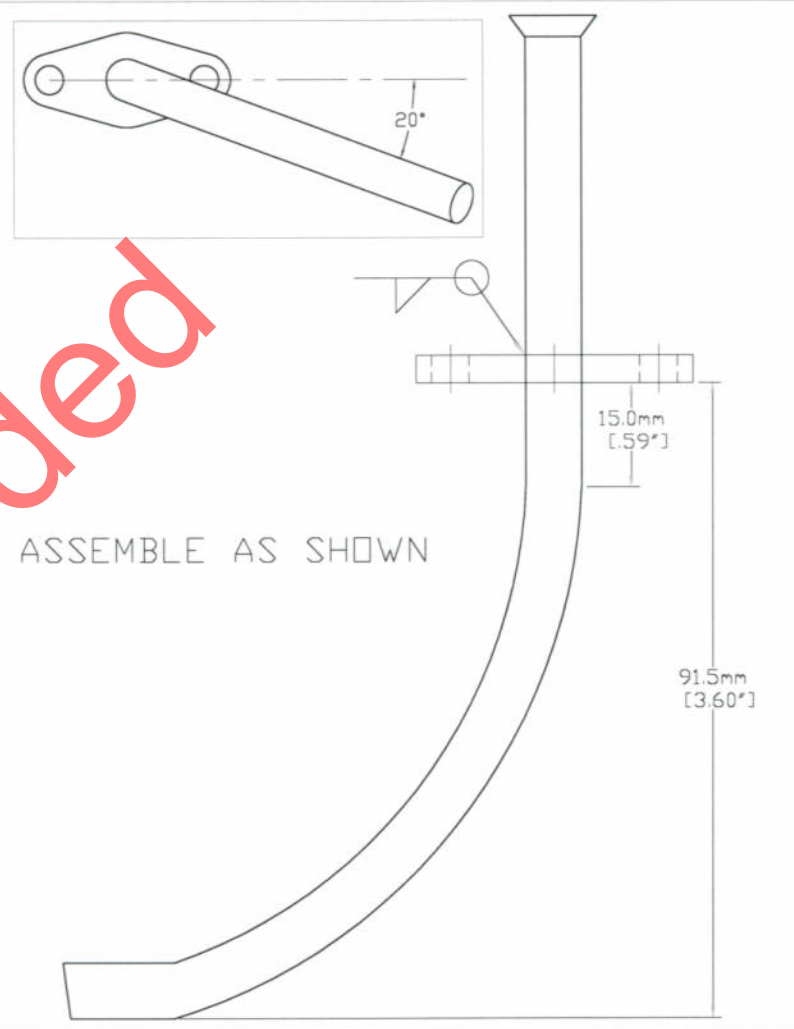
R75.0mm
[R2.95"]

98°

15.0mm
[.59"]

74.0mm
[2.91"]

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



15.0mm
[.59"]

91.5mm
[3.60"]

ASSEMBLE AS SHOWN

DRAWN BY: COLE

APPROVED

HEAT TREAT NONE

FINISH SPEC NONE

RED BARN MACHINE

TITLE
BORE SCOPE GUIDE

DWG NO.

8819571000

REV

SCALE

NTS

DATE

3-24-03

SHEET

2 of 2

USED ON MODEL

ARIEL

TOLERANCES ON:

DECIMALS

.XXX ± .010

XX ± .03

X ± .1

FRACTIONS ± 1/32

ANGLES ± .5°

UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES

.015 x 45° PR .015 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

PART #	QTY	DESCRIPTION
8819571001	1	TUBE - 304 - 8mm OD x .5mm WALL x 185mm
8819571002	1	FLANGE